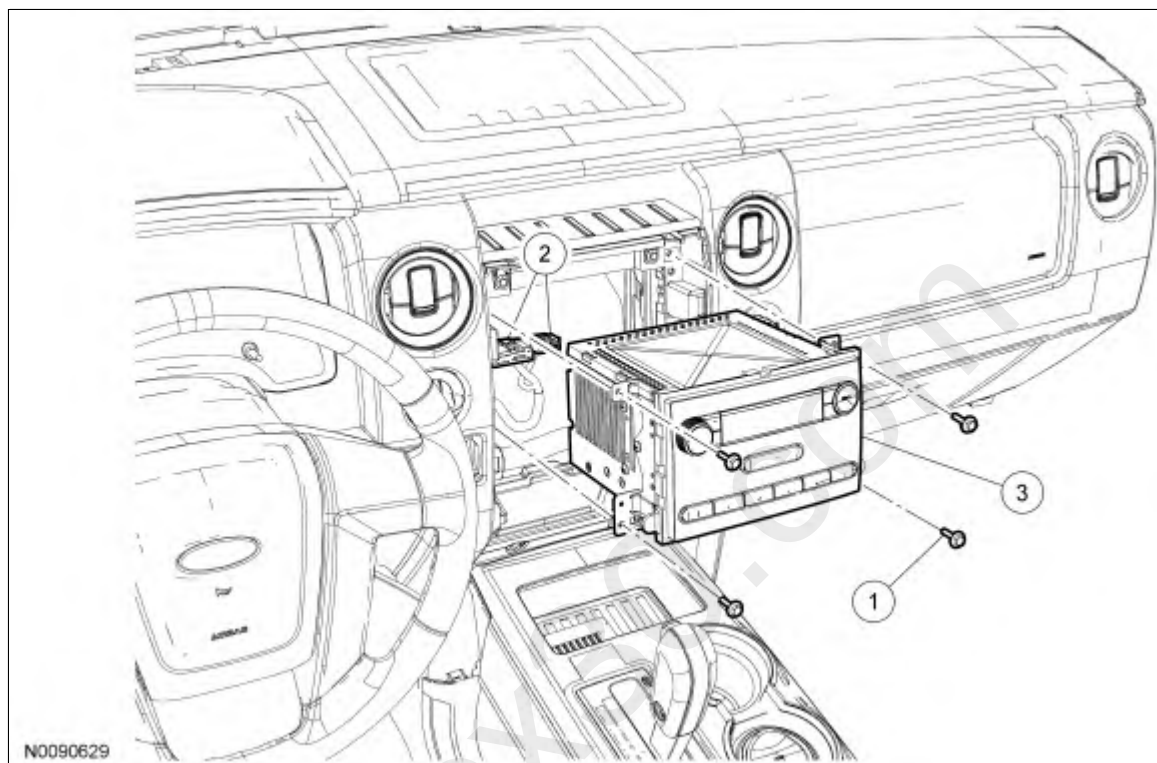


SECTION 415-00A: Information and Entertainment Systems — AM/FM
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Audio Control Module (ACM)

Base AM/FM



Item	Part Number	Description
1	W707628-S	Audio Front Control Module (ACM) screws (4 required)
2	—	ACM electrical connectors (part of 14401 and 18812)
3	18806	ACM

Removal and Installation

NOTE: It is not necessary to remove the Audio Front Control Module (ACM) to retrieve the part number. Refer to [Audio Control Module \(ACM\) Self-Diagnostic Mode](#) in this section.

1. Remove the center lower instrument panel finish panel. Refer to [Section 501-12](#).
2. Remove the 4 screws and the ACM.
 - Disconnect the electrical connectors.
 - To install, tighten to 2.5 Nm (23 lb-in).
3. To install, reverse the removal procedure.

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